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Translated from Japanese by the Ralph McElroy Co., Custom Division  
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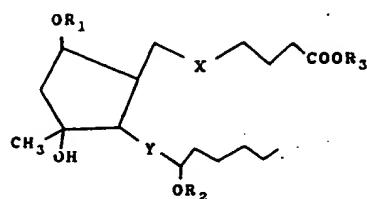
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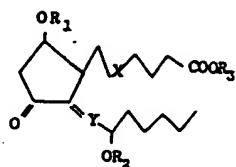
[Amendments have been incorporated in the text.]

Claim

Method for the manufacture of compounds of the general formula,



(in the formula, x, y, R<sub>1</sub>, R<sub>2</sub>, and R<sub>3</sub> are described as following)  
by reacting the compounds of the general formula,



with Grignard reagents of the general formula  $\text{CH}_3\text{MgHal}$  (Hal represents halogen), wherein in the general formulas, X represents  $-\text{CH}_2\text{CH}_2-$  or cis- $\text{CH}=\text{CH}-$ ; Y represents  $-\text{CH}_2\text{CH}_2-$  or trans- $\text{CH}=\text{CH}-$ ; R<sub>1</sub> and R<sub>2</sub> represent an acyl group, tetrahydropyranyl group, tetrahydrofuryl group or 1-ethoxyethyl group, R<sub>3</sub> represents lower alkyl group.